

Work Order ID 157346-2

157346

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Tuesday, February 21, 2017 12:56:38 PM

Item ID: 647.3804

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Lower Cutter Assembly High

Start Date: 3/8/2017 Start Qty: 3.00

3

Cust Item ID:

Required Date: 3/13/2017 Req'd Qty: 3.00

3

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: 21 Date: FEB 22 2017
QC: 21 Date: FEB 22 2017

Tooling: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
647.3800	n/c

110 Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

3 MAR 01 2017 DAS 6 9-89

120

120

Small Fab

Small Fab

Memo

0.00

0.19

Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

A/R RTV LOCTITE 598: 137353
exp. date: 02/19

IX 17/05/09 DAS 36 9-89

130

130

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.01

Memo

1 DAS 38 9-89 MAY 09 2017

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157346

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N900040100

Setup

Start

NS1

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Stop

NS2

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3

Customer:

Reference:

Run

Start

NR1

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Stop

NR2

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

Identify as per dwg & Stock Location

CK027

0.00

140

Packaging

Memo

0.00

Packaging

IDENTIFY AS PER IAW MPP-120

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.05

Quality Control

DAS
21
9-89

MAY 10 2017

17/5/11 *[Signature]*

Tuesday, February 21, 2017 12:56:43 PM

Required Qty: 3.00

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
GA	564	
M135058	232	
M136182	332	
ST260a	1500	
M136866	1500	
ST263	623	76
M136182	623	

Picklist Print

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Tuesday, February 21, 2017 12:56:43 PM

Work Order ID: 157346

157346

Parent Item: 647.3804

647 3804

Parent Item Name: Lower Cutter Assembly High

Start Date: 3/8/2017

Required Date: 3/13/2017

Start Qty: 3.00

Required Qty: 3.00

MS21042L08

Purchased

No

110

Each

864.0000

3

9

MAR 01 2017

MS21042L 08

Nut

Location

Loc Qty

Loc Code

GA

503

m135274

18

m135978

485

ST303

361

m136643

160

m136851

201

MS27039-08-19

Purchased

No

110

Each

405.0000

3

9

MAR 01 2017

MS27039-08-19

Screw

Location

Loc Qty

Loc Code

GA

155

m135948

155

ST277

250

m136537

100

m136851

150

6473902

Manufactured

No

110

Each

0.0000

1

3

647 3902

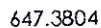
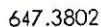
Lower Deflector Assembly, High

B157360

(K)

17/05/04 DAS 36 9-89

2. APPLY F/N 9 AS REQUIRED TO ALL FAYING SURFACES
OFF/N 1, 5, 6, 7, & 8 UPON ASSEMBLY



647.3803

1702-22

[illegible]